

Clarification to T3-ПРП-071

1. The coils have thickened ends on both sides (inner and outer turns) with thickness of 8mm. The length of the thickened ends is up to 5 meters. Please provide for trimming of thickened ends into strips of 500-800mm length with storage in boxes.
2. Uncoiling of coils should be carried out using a decoiler consisting of a single drum that allows placing the coil with inner diameter of 500mm (without a thickened and bent end) and 750mm with a thickened end and bent end (Appendix 1).
3. Please provide for the centering of the coil when the turns are shifted up to 100mm (Appendix 2)
4. Please provide for a plant for measuring thickness of the coil at 2 points along the width between the threading rollers and pull rollers of the guillotine shears with fixing the thickness of the coil and the possibility of cutting out thickened ends into a scrap box.
5. Please provide for marking of sheets by impact method or another method that ensures undamaged condition of the marking in the future during processing (carrying out operations for quenching, aging, annealing of sheets). An example of an impact mechanism for stamping sheets during cutting (Appendix 3).
6. Please show the cost (as an option):
 - a set of rotary knives,
 - device for cleaning of leveller rolls,
 - a set of additional rolls,
 - film application unit,
 - equipment for detecting and fixing defects on the sheet surface









Appendix 3

Option 1



Option 2

